

## HOUSING REQUEST FORM

Book online: <a href="http://www.Sandestin.com/2361TQ.aspx">http://www.Sandestin.com/2361TQ.aspx</a>

Sandestin® Group Reservations
Call 800.320.8115 or Fax: 850.267.8221

## 2014 FALL FOCUS

Tuesday, September 30 - Friday, October 3, 2014 GROUP CODE: 2361TQ

| Name                             |                 | Number in Party: Adults | Children |
|----------------------------------|-----------------|-------------------------|----------|
| Company Name                     |                 | Business Phone          |          |
| Address                          |                 |                         |          |
| City                             |                 | State                   |          |
| Sharing With                     |                 |                         |          |
| Arrival Day/Date                 |                 |                         |          |
| Please select method of payment: |                 |                         |          |
| Credit Card #                    | Exp. Date       | Signature               |          |
| Authorization #                  | (located on the | reverse side of card)   | Check #  |

Your cut-off date for reservations is August 31, 2014, after which rooms will be sold on a space-available basis.

## **ACCOMMODATIONS AND RATES**

A deposit of one night's room rate is required to secure rooms.

All room rates quoted **DO NOT** include 12% fees and 12% taxes.

Please circle your preferred accommodations. All requests are subject to availability at time booking request is received. Any other type of accommodation besides what is in your block will vary in cost depending on location.

AccommodationRateGrand Complex Studio\$ 134.00Grand Complex 1 Bdrm\$ 159.00

The Grand Complex consists of accommodations in the Grand Sandestin®, Lasata, Bahia, and Elation

## IF ONE OF THE ABOVE ROOM TYPES ARE UNAVAILABLE ON-LINE, PLEASE CALL OUR RESERVATIONS DEPARTMENT AT 800-320-8115 TO CHECK FOR AVAILABILITY.

Deposit is refundable in the event of individual room cancellation, provided notice is received by Sandestin® seven days prior to scheduled arrival date.

BOOK ONLINE AT www.Sandestin.com and enter group code 2361TQ

